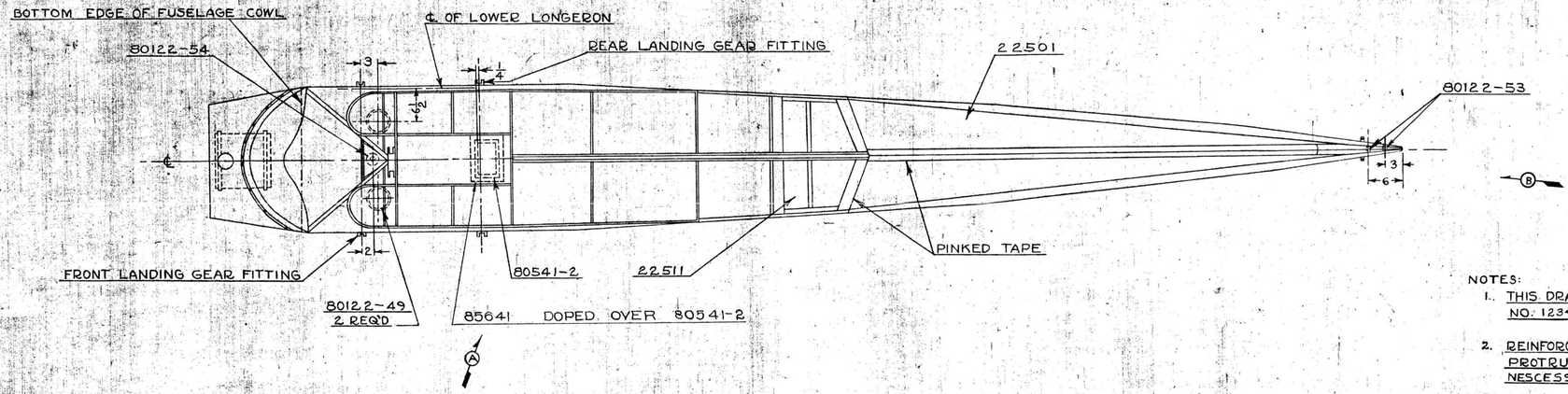
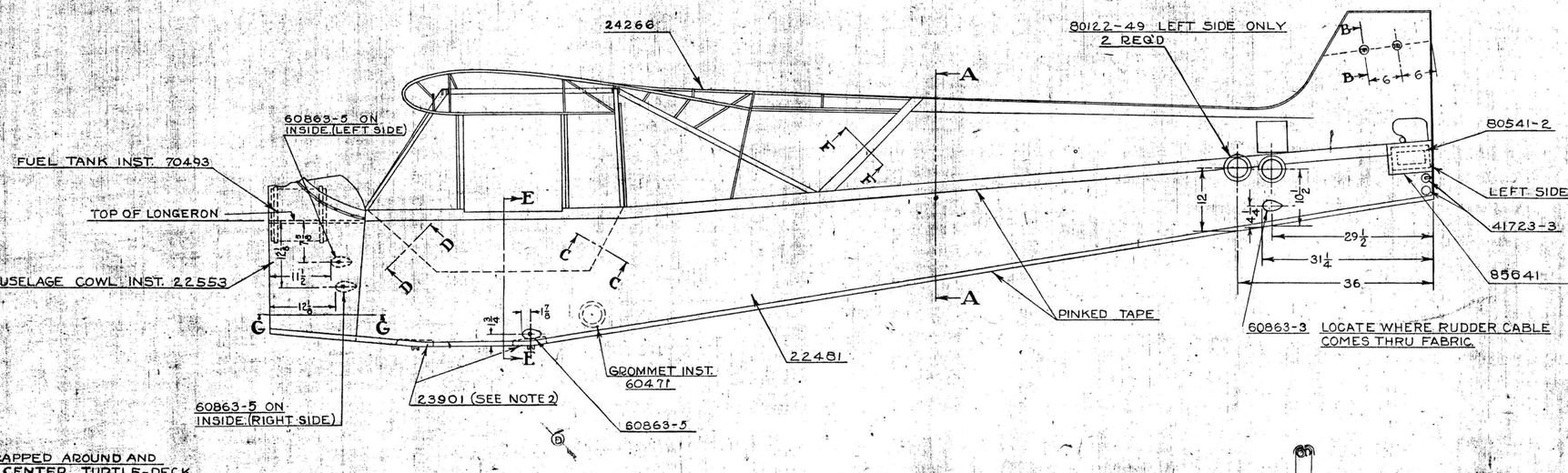
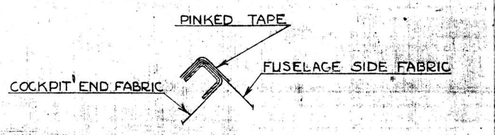


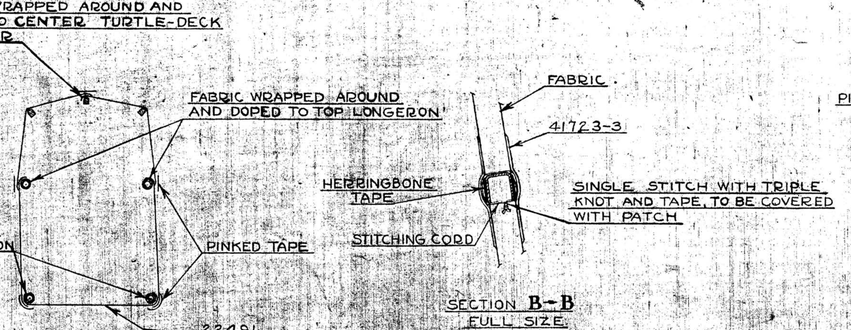
NOTES:

1. THIS DRAWING APPLIES TO MODEL L-4A, SERIAL NO. 12341 AND UP
2. REINFORCEMENT 23901 USED WHERE METAL FITTINGS PROTRUDE THROUGH FABRIC AND WHERE EVER NESCESSARY TO COVER SLITS.



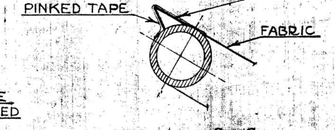


SECTION F-F
FULL SIZE

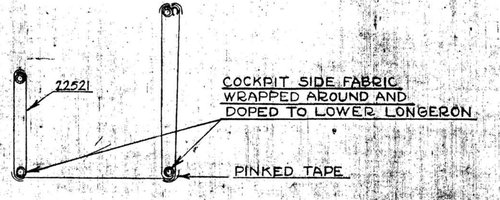

FABRIC WRAPPED AROUND AND DOPED TO CENTER TURTLE-DECK STRINGER
FABRIC WRAPPED AROUND AND DOPED TO TOP LONGERON
FABRIC WRAPPED AROUND AND DOPED TO LOWER LONGERON
PINKED TAPE
22491

SECTION A-A

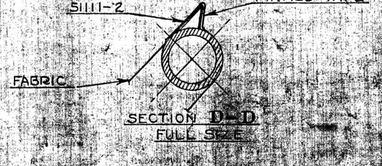
SECTION B-B
FULL SIZE



SECTION C-C
FULL SIZE



SECTION E-E



SECTION D-D
FULL SIZE

SECTION GG
FULL SIZE

	NO. REQ	DESCRIPTION
85641	2	FRAME ATTACHMENT FABRIC
60863-5	4	REINFORCEMENT
	1	36"X3" LONG COTTON HERRINGBONE TAPE
	1	12" LONG BARBOUR'S #7 STITCHING CORD
	1	2"X 1062" PINKED TAPE SPEC AN-C-171D-A
23901	50	REINFORCEMENT
80541-2	2	WINDOW FRAME
80122-54	1	GROMMETS
80122-53	2	
80122-49	4	
70493	1	FUEL TANK INST.
60863-3	2	REINFORCEMENT
60471	2	GROMMET INST.
51111-3	1	FILLER ANGLE
51111-2	1	
41723-3	8	PATCH
2426-6	1	FUSELAGE ASSY.
22553	1	FUSELAGE COWL INST.
22521	2	COCKPIT SIDE FABRIC
22511	1	COCKPIT END FABRIC
22501	2	TOP FABRIC
22491	1	BOTTOM FABRIC
22481	2	SIDE FABRIC

PART NO. | MATERIAL
SCALE 1"=1FT. & NOTED | TOTAL WT.- LBS. 158 TO 165

FUSELAGE ASSEMBLY (COVERED)

UNLESS OTHERWISE NOTED, TO BE IN ACCORDANCE WITH PIPER SPECIFICATIONS 88 AND 810.

PIPER AIRCRAFT CORP.

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